

According to Regulation (EC) No. 1907/2006 as amended by (ED) No. 1272/2008

Section 1: Identification of the Substance/Mixture and of the Company/Undertaking

1.1 Product Code: 51-0031-01
Product Name: Ink, Water Washable

1.2 Relevant Identified uses of the substance or mixture and uses advised against:

1.3 Details of the Supplier of the Safety Data Sheet

Company Name	BestCode		
Address	3034 SE Loop 820 Fort Worth, Texas, 76149		
Website	www.bestcode.co	Email	info@bestcode.co
Phone	817-349-8555	Fax	817-349-8480

1.4 Emergency Telephone Number

Emergency Contact	Chemtel	Toll Free:	1-800-255-3924
		International:	01-813-248-0585

Section 2. Hazards Identification

2.1 Classification of the Substance or Mixture:

2.1.1 Classification according to Regulation (EC) No 1272/2008 [CLP]:

Flammable Liquids, Category 2
Serious Eye Damage/Eye Irritation, Category 2
Specific Target Organ Toxicity (single exposure), Category 3

2.2 Label Elements:

2.2.1 Labeling according to Regulation (EC) No 1272/2008 [CLP]:



GHS Signal Word: **Danger**

GHS Hazard Phrases:

H225 - Highly flammable liquid and vapor.
H319 - Causes serious eye irritation.
H335 - May cause respiratory irritation.

GHS Precaution Phrases:

P233 - Keep container tightly closed.
P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P240 - Ground/bond container and receiving equipment.
P241 - Use explosion-proof electrical/ventilating/lighting/.../ equipment.
P243 - Take precautionary measures against static discharge.
P242 - Use only non-sparking tools.
P264 - Wash hands thoroughly after handling.
P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
P271 - Use only outdoors or in a well-ventilated area.

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GHS Response Phrases:

P370+378 - In case of fire, use ... to extinguish.

P303+361+353 - IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower.

P305+351+338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337+313 - If eye irritation persists, get medical advice/attention.

P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P312 - Call a POISON CENTER/doctor/... if you feel unwell.

GHS Storage and Disposal Phrases:

P403+235 - Store in cool/well-ventilated place.

P501 - Dispose of contents/container to

P405 - Store locked up.

P403+233 - Store container tightly closed in well-ventilated place - if product is as volatile as to generate hazardous atmosphere.

2.3 Adverse Human Health Effects and Symptoms:

Prolonged or repeated skin contact may cause defatting and dermatitis.

Chronic: May cause reproductive and fetal effects. Laboratory experiments have shown mutagenic effects. Animal studies have reported the development of tumors. Prolonged exposure may cause liver, kidney, and heart damage.

Chronic inhalation may cause effects similar to those of acute inhalation. Animal studies have reported that fetal effects/abnormalities may occur when maternal toxicity is seen.

Chronic overexposure to vapors may cause lung damage. Chronic ingestion may cause dizziness, ringing in the ears, visual disturbances, tremors, and mental confusion.

2.3.1 Inhalation:

Inhalation of high concentrations may cause central nervous system effects characterized by nausea, headache, dizziness, unconsciousness and coma. Causes respiratory tract irritation. May cause narcotic effects in high concentration. Causes upper respiratory tract irritation. Inhalation of vapors may cause drowsiness and dizziness. May cause central nervous system effects such as nausea and headache. Neurobehavioural effects of exposure to MEK (200 ppm for 4 hrs) were studied with 137 volunteers. There were no statistically significant effects observed in biochemical, psychomotor, sensorimotor and psychological tests. May cause respiratory tract irritation. May cause methemoglobinemia, cyanosis (bluish discoloration of skin due to deficient oxygenation of the blood), convulsions, tachycardia, dyspnea (labored breathing), and death. May be harmful if inhaled.

2.3.2 Skin Contact:

Causes moderate skin irritation. May cause cyanosis of the extremities. May cause irritation with pain and stinging, especially if the skin is abraded. Isopropanol has a low potential to cause allergic skin reactions; however, rare cases of allergic contact dermatitis have been reported. Dermal absorption has been considered toxicologically insignificant. The cases of deep coma associated with skin contact are thought to be a consequence of gross isopropanol vapor inhalation in rooms with inadequate ventilation, rather than being attributable to percutaneous absorption of isopropanol per se. May be absorbed through the skin in harmful amounts. Repeated or prolonged exposure may cause drying and cracking of the skin. Only one human case of skin sensitization was located. Negative results were obtained in an animal test; MEK did not produce skin sensitization in the mouse ear thickness test. May cause skin irritation. May be harmful if absorbed through the skin.

2.3.3 Eye Contact:

Causes severe eye irritation. May cause painful sensitization to light. May cause chemical conjunctivitis and corneal damage. Produces irritation, characterized by a burning sensation, redness, tearing, inflammation, and possible corneal injury. May cause transient corneal injury. Causes eye irritation. Vapors may cause eye irritation. Animal evidence suggests that MEK is a moderate to severe eye irritant. May cause eye irritation.

2.3.4 Ingestion:

May cause systemic toxicity with acidosis. May cause central nervous system depression, characterized by excitement, followed by headache, dizziness, drowsiness, and nausea. Advanced stages may cause collapse, unconsciousness, coma and possible death due to respiratory failure. Causes gastrointestinal irritation with nausea, vomiting and diarrhea. May cause kidney damage. Aspiration of material into the lungs may cause chemical pneumonitis, which may be fatal. The probable oral lethal dose in humans is 240 ml (2696 mg/kg), but ingestion of only 20 ml (224 mg/kg) has, but in gestion of only 20 ml (224 mg/kg) has caused poisoning. May cause irritation of the digestive tract. Possible aspiration hazard. May cause central nervous system depression. Animal evidence suggests that MEK can be aspirated (inhaled) into the lungs during ingestion or vomiting.

Harmful if swallowed. May cause methemoglobinemia, cyanosis (bluish discoloration of skin due to deficient oxygenation of the blood), convulsions, and death. Methemoglobinemia is characterized by dizziness, drowsiness, headache, shortness of breath, cyanosis (bluish discoloration of skin due to deficient oxygenation of the blood), rapid heart rate and chocolate-brown colored blood.

Section 3. Composition/Information on Ingredients

CAS #	Hazard components (Chemical Name)/ Reach Registration No.	Concentration	EC No./ EC Index No.	GHS Classification
67-64-1	Acetone	10.0-30.0%	200-662-2 606-001-00-8	Flam. Liq. 2: H225 Eye Damage 2: H319 TOST (SE) 3: H335 H336
7790-69-4	Lithium nitrate	1.0-5.0%	232-218-9 NA	
64-17-5	Ethyl Alcohol	48.5-77.0%	200-578-6 603-002-00-5	Flam. Liq. 2: H225
67-63-0	Isopropyl Alcohol	1.5-3.0%	200-661-7 603-117-00-0	Flam. Liq. 2: H225 Eye Damage 2: H319 TOST (SE) 3: H335 H336

Section 4. First Aid Measures

4.1 Description of First Aid Measures:

In Case of Inhalation:

Remove from exposure and move to fresh air immediately. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical aid. Do NOT use mouth-to-mouth resuscitation. If inhaled, remove to fresh air. Do not use mouth-to-mouth resuscitation if victim ingested or inhaled the substance; induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.

In Case of Skin Contact:

Wash clothing before reuse. In case of contact, flush skin with plenty of water. Remove contaminated clothing and shoes. Get medical aid if irritation develops and persists. Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Get medical aid if irritation develops or persists.

In Case of Eye Contact:

Get medical aid. Gently lift eyelids and flush continuously with water. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. If irritation develops, get medical aid.

In Case of Ingestion:

If victim is conscious and alert, give 2-4 cupfuls of milk or water. Never give anything by mouth to an unconscious person. Potential for aspiration if swallowed. Get medical aid immediately. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs naturally, have victim lean forward. Do NOT induce vomiting. Call poison control center.

4.2 Important Symptoms and Effects, Both Acute and Delayed:

Note for the Doctor:

Treat symptomatically and supportively. Persons with skin or eye disorders or liver, kidney, chronic respiratory diseases, or central and peripheral nervous system diseases may be at increased risk from exposure to this substance. Antidote: Replace fluid and electrolytes. Urine acetone test may be helpful in diagnosis. Hemodialysis should be considered in severe intoxication.

Section 5. Fire Fighting Measures

5.1 Suitable Extinguishing Media:

For small fires, use dry chemical, carbon dioxide, water spray or alcohol-resistant foam. Water may be ineffective. Do NOT use straight streams of water. For small fires, use carbon dioxide, dry chemical, dry sand, or alcohol-resistant foam. Cool containers with flooding quantities of water until well after fire is out. In case of fire, use carbon dioxide, dry chemical powder or appropriate foam. Water may be ineffective because it will not cool material below its flash point. Use water only! Do NOT use carbon dioxide or dry chemical.

5.2 Flammable Properties and Hazards:

Flash Point:

-7 C

Method Used:

Estimate

Explosive Limits:

LEL:

UEL:

Autoignition Point:

> 350.00 C

5.3 Fire Fighting Instructions:

Replace fluid and electrolytes. As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear. Vapors may form explosive mixtures with air. Vapors can travel to a source of ignition and flash back. Will burn if involved in a fire. Can release vapors that form explosive mixtures at temperatures above the flashpoint. Use water spray to keep fire-exposed containers cool. Flammable liquid and vapor. May form explosive peroxides. Extremely flammable liquid and vapor. Vapor may cause flash fire. Vapors are heavier than air and may travel to a source of ignition and flash back. Vapors can spread along the ground and collect in low or confined areas. Strong oxidizer. Contact with other material may cause fire.

Section 6. Accidental Release Measures

- 6.1 Protective Precautions, Protective Equipment and Emergency Procedures:**
6.2 Environmental Precautions:
6.3 Methods and Material for Containment and Cleaning Up:

Use proper personal protective equipment as indicated in Section 8.
Spills/Leaks: Absorb spill with inert material (e.g. vermiculite, sand or earth), then place in suitable container. Remove all sources of ignition. Use a spark-proof tool. Provide ventilation. A vapor suppressing foam may be used to reduce vapors. Use water spray to dilute spill to a non-flammable mixture. Clean up spills immediately, observing precautions in the Protective Equipment section. Vacuum or sweep up material and place into a suitable disposal container. Avoid generating dusty conditions. Keep combustibles (wood, paper, oil, etc. ,) away from spilled material. Do not let this chemical enter the environment.

Section 7. Handling and Storage

- 7.1 Precautions to be taken when Handling:**
7.2 Precautions to be Taken in Storing:

Wash thoroughly after handling. Use only in a well-ventilated area. Ground and bond containers when transferring material. Use spark-proof tools and explosion proof equipment. Avoid contact with eyes, skin, and clothing. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep container tightly closed. Keep away from heat, sparks and flame. Avoid ingestion and inhalation. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose empty containers to heat, sparks or open flames. Remove contaminated clothing and wash before reuse. Take precautionary measures against static discharges. Avoid breathing dust, mist, or vapor. Do not allow to evaporate to near dryness. Use only with adequate ventilation. Avoid breathing vapor. Use with adequate ventilation. Minimize dust generation and accumulation. Do not ingest or inhale. Keep from contact with clothing and other combustible materials. Keep away from heat, sparks and flame. Keep away from sources of ignition. Store in a tightly closed container. Keep from contact with oxidizing materials. Store in a cool, dry, well-ventilated area away from incompatible substances. Flammables-area. Do not store near perchlorates, peroxides, chromic acid or nitric acid. Do not store in direct sunlight. After opening, purge container with nitrogen before reclosing. Periodically test for peroxide formation on long-term storage. Addition of water or appropriate reducing materials will lessen peroxide formation. Store protected from moisture. Containers should be dated when opened and tested periodically for the presence of peroxides. Should crystals form in a peroxidizable liquid, peroxidation may have occurred and the product should be considered extremely dangerous. In this instance, the container should only be opened remotely by professionals. All peroxidizable substances should be stored away from heat and light and be protected from ignition sources. Do not store near combustible materials. Store in a cool, dry place.

Section 8. Exposure Controls/Personal Protection

8.1 Exposure Parameters

CAS#	Partial Chemical Name	Britain EH40	France VL	Europe
67-64-1	Acetone	TWA: 1210 mg/m3 (500 ppm) STEL: 3620 mg/m3 (1500 ppm)	TWA: 1210 mg/m3 (500 ppm) STEL: 2420 mg/m3 (1000 ppm)	TWA: 1210 mg/m3
7790-69-4	Lithium nitrate			
64-17-5	Ethyl Alcohol	TWA: 1920 mg/m3 (1000 ppm) STEL: ()	TWA: 1900 mg/m3 (1000 ppm) STEL: 9500 mg/m3 (5000 ppm)	
67-63-0	Isopropyl alcohol	TWA: 999 mg/m3 (400 ppm) STEL: 1250 mg/m3 (500 ppm)	STEL: 980 mg/m3 (400 ppm)	

CAS#	Partial Chemical Name	OSHA TWA	ACGIH TWA	Other Limits
67-64-1	Acetone	PEL: 1000 ppm	TLV: 500 ppm STEL: 750 ppm	
7790-69-4	Lithium nitrate			
64-17-5	Ethyl Alcohol	PEL: 1000 ppm	TLV: 1000 ppm	
67-63-0	Isopropyl alcohol	PEL: 400 ppm	TLV: 200 ppm	

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8.2 Exposure Controls

**8.2.1 Engineering Controls:
(Ventilation etc.):**

Use explosion-proof ventilation equipment. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure limits. Ventilation fans and other electrical service must be non-sparking and have an explosion-proof design. Use adequate ventilation to keep airborne concentrations low.

**8.2.2 Personal Protection Equipment:
Eye Protection:**

Eye bath, safety shower

Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166. Wear chemical splash goggles.

Protective Gloves:

Wear appropriate protective gloves to prevent skin exposure.

Other Protective Clothing:

Wear appropriate protective clothing to prevent skin exposure.

Respiratory Equipment

(Specify Type):

A respiratory protection program that meets OSHA's 29 CFR 1910.134 and ANSI Z88.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant respirator use. Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

8.2.3 Hygienic Practices

DO NOT SMOKE IN WORK AREA! Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Section 9. Physical and Chemical Properties

9.1 Information on Basic Physical and Chemical Properties

Physical States:

[] Gas

[X] Liquid

[] Solid

Appearance and Odor:

Dark, Solvent Odor

pH:

4-6

Melting Point:

-114.10 C - 251.00 C

Boiling Point:

78.00 C - 600.00 C

Flash Pt:

-7.0 C

Method Used:

Estimate

Evaporation Rate:

Explosive Limits:

LEL:

UEL:

**Vapor Pressure (vs. Air or
mm Hg):**

Vapor Density (vs. Air = 1):

> Air

Specific Gravity (Water = 1):

Density:

~ 0.8050 G/ML

Solubility in Water:

Miscible

Autoignition Pt:

> 350.00 C

Viscosity

5.06

9.2 Other Information

Percent Volatile:

<75.0 % by volume

Section 10. Stability and Reactivity

10.1 Reactivity

10.2 Stability

Unstable []

Stable [X]

10.3 Conditions To Avoid -

Hazardous Reactions:

**Possibility of Hazardous
Reactions:**

Will occur []

Will not occur [X]

**10.4 Conditions to Avoid -
Instability**

Incompatible materials, ignition sources, Excess heat, Light, dust generation, Moisture, combustible materials.

**10.5 Incompatibility –
Materials to Avoid**

Strong oxidizing agents, acids, Alkali metals, Ammonia, hydrazine, Peroxides, Sodium, Acid anhydrides, calcium hypochlorite, chromyl chloride, nitrosyl perchlorate, bromine pentafluoride, Perchloric acid, silver nitrate, mercuric nitrate, potassium tert-butoxide, magnesium perchlorate, Acid chlorides, platinum, uranium hexafluoride, silver oxide, iodine heptafluoride, acetyl bromide, disulfuryl difluoride, tetrachlorosilane + water, acetyl chloride, permanganic acid, ruthenium (VIII) oxide, uranyl perchlorate, Strong acids, Amines, ethylene oxide, isocyanates, acetaldehyde, chlorine, phosgene, Attacks some forms of plastics, rubbers, and coatings. aluminum at high temperatures. 2-propanol, Strong reducing agents.

- 10.6 Hazardous Decomposition or Byproducts:** Carbon monoxide, irritating and toxic fumes and gases, Carbon dioxide, Nitrogen oxides.

Section 11. Toxicological Information

- 11.1 Information on Toxicological Effects** Epidemiology: No information found.
Teratogenicity: No information available. Reproductive Effects: Mutagenicity:
Neurotoxicity:
- Carcinogenicity/Other Information:** CAS# 64-17-5: Not listed by ACGIH, IARC, NTP, or CA Prop 65. CAS# 67-63-0: Not listed by ACGIH, IARC, NTP, or CA Prop 65. CAS# 78-93-3: Not listed by ACGIH, IARC, NTP, or CA Prop 65. CAS# 7790-69-4: Not listed by ACGIH, IARC, NTP, or CA Prop 65.
- Carcinogenicity:** NTP? No IARC Monographs? No OSHA Regulated? No

Section 12. Ecological Information

- 12.1 Toxicity:** When released to the atmosphere it will photodegrade in hours (polluted urban atmosphere) to an estimated range of 4 to 6 days in less polluted areas. Rainout should be significant.
Physical: No information available.
Ecotoxicity: Fish: Fathead Minnow: 1000 ppm; 96h; LC50 Daphnia: 1000 ppm; 96h; LC50 Fish: Gold orfe: 8970-9280 ppm; 48h; LC50 IPA has a high biochemical oxygen demand and a potential to cause oxygen depletion in aqueous systems, a low potential to affect aquatic organisms, a low potential to affect secondary waste treatment microbial metabolism, a low potential to affect the germination of some plants, a high potential to biodegrade (low persistence) with unacclimated microorganisms from activated sludge.
No information available.
- Physical: THOD: 2.40 g oxygen/gCOD: 2.23 g oxygen/gBOD-5: 1.19-1.72 g oxygen/g.
Other: No information available.
Environmental: Substance evaporates in water with T1/2 = 3D (rivers) to 12D (lakes). Substance is not expected to bioconcentrate in marine life.
Physical: Substance photodegrades in air with T1/2 = 2.3 days. Oxidizes rapidly by photo-chemical reactions in air. Readily biodegradable meeting the 10 day window criterion. Not expected to bioaccumulate significantly.
Other: Do not empty into drains.
- 12.2 Persistence and Degradability:**
- 12.3 Bioaccumulative Potential:**
- 12.4 Mobility in Soil:**
- 12.5 Results of PBT and vPvB assessment:**

Section 13. Disposal Considerations

- 13.1 Waste Disposal Method:** Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. US EPA guidelines for the classification determination are listed in 40 CFR Parts 261. Additionally, waste generators must consult state and local hazardous waste regulations to ensure complete and accurate classification.
RCRA P-Series: None listed.
RCRA U-Series: None listed. RCRA U-Series:
CAS# 78-93-3: waste number U159 (Ignitable waste, Toxic waste).

Section 14. Transport Information

- GHS Classification** Flammable Liquids, Category 2 - Danger! Highly flammable liquid and vapor
Serious Eye Damage/Eye Irritation, Category 2 - Warning! Causes serious eye irritation
Specific Target Organ Toxicity (single exposure), Category 3 - Warning! May cause respiratory irritation, or may cause drowsiness and dizziness

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14.1 LAND TRANSPORT (US DOT):

DOT Proper Shipping Name: Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]

DOT Hazard Class: 3 FLAMMABLE LIQUID

UN/NA Number: UN 1210 **Packing Group:** II

14.2 LAND TRANSPORT (Canadian TDG):

UN Number: 1210 **Packing Group:** II

Hazard Class: 3 – FLAMMABLE LIQUID **TDG Classification:**

14.3 LAND TRANSPORT (European ADR/RID):

ADR/RID Shipping Name:

UN Number: 1210 **Packing Group:** II

Hazard Class: 3 – FLAMMABLE LIQUID

14.4 AIR TRANSPORT (ICAO/IATA):

ICAO/IATA Shipping Name: Printing ink, [flammable or] Printing ink related material [(including printing ink thinning or reducing compound), flammable]

Section 15. Regulatory Information

Canadian WHMIS Classification:

Canadian WHMIS Classification:

CLASS B, DIVISION 2: Flammable Liquids

CLASS D, DIVISION 2, SUBDIVISION A: Very Toxic Materials (carcinogens, reproductive toxicity, etc.)

CLASS C: Oxidizing Material

Section 16. Other Information

Revision Date:

7/31/15

Additional Information About this

Product:

Company Policy or Disclaimer

The information and recommendations contained herein are, to the best of BestCode's knowledge and belief, accurate and reliable as of the date issued. Because many factors may affect processing or application/use, BestCode recommend that you make tests to determine the suitability of a product for your particular purpose prior to use. It is the user's responsibility to satisfy itself that the product is suitable for the intended use. If buyer repackages this product, it is the user's responsibility to insure proper health, safety and other necessary information is included with and/or on the container. Appropriate warnings and safe handling procedures should be provided to handlers and users. Alteration of this document is strictly prohibited. Except to the extent required by law, re-publication or retransmission of this document, in whole or in part, is not permitted. In no case shall the descriptions, information, data or designs provided be considered a part of our terms and conditions of sale. Further, you expressly understand and agree that the descriptions, designs, data and information furnished by BestCode hereunder are given gratis and BestCode assumes no obligation or liability for the description, designs, data and information given or results obtained. All such being given and accepted at your risk.